



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3808-041
Job Sheet 186528



007593

Part No: D3808-041

Job Qty: 4 ea

Part Name: Seat Rail Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 08-07-31 JLM Verified By:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Small Fab-2		58 DAS
100	Small Fab	4 pcs	11/30/18	11/30/18	0.00	1.53	Small Fab-5		9-89 58 DAS
110	QC	4 pcs	11/30/18	11/30/18	0.00	0.00	QC5		JAN 2 1 2019 68
120	Packaging	4 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1		9-89
130	QC21-SA	4 Ea	11/30/18	11/30/18	0.00	0.00	QC21		JAN 2 1 2019 21 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3808-1	Seat Rail	4 Ea (1 ea)	90-Start up Operation	508844
D3810-1	Hand Retractable Spring Plunger	4 Ea (1 ea)	90-Start up Operation	507507 507130
MS21209C0815	Heli Coil, Screw Locking, Red	16 Ea (4 ea)	90-Start up Operation	5050047
MS21209C6-10	Heli Coil, Screw Locking, Red	4 Ea (1 ea)	90-Start up Operation	5146153 X3 fm133694

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3808-1 ST258	4	7	0
	D3810-1 ST052	4	43	0
	MS21209C0815 ST297	16	90	0
	MS21209C6-10 ST297	4	2	0

Part Specifications

Specifications could not be found.



Container No: S146191



Part: D3808-041

Job No: 186528

Serial No/Batch: S146191

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 11/16/18 1:10 PM Dart.lajeunesse.marie

KLX 10/11/2019

Date: 01/21/19

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					